**UDC 621.43**

**Gordienko E.K., Belogu b A.V. Increasing of accuracy of the machining of the thin-walled pistons of internal combustion engines // Internal combustion engines. – 2008. – №1.**

**– P. 132-136.**

**The question of accuracy increasing of the machining of**

**the internal combustion engine pistons is examined on the present**

**equipment. The complex analysis of available technological**

**processes is conducted for unused reserves for the accuracy**

**of finished product. Special attention is given to assessing deformations**

**at modular fixuring on the finishing operation.**

**Il. 15. Bibliogr. 12 names.**