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$$N_{i,min}(t) \quad N_{i,max}(t).$$

-5,

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$$=-15^\circ \quad 0^\circ .$$

621.31

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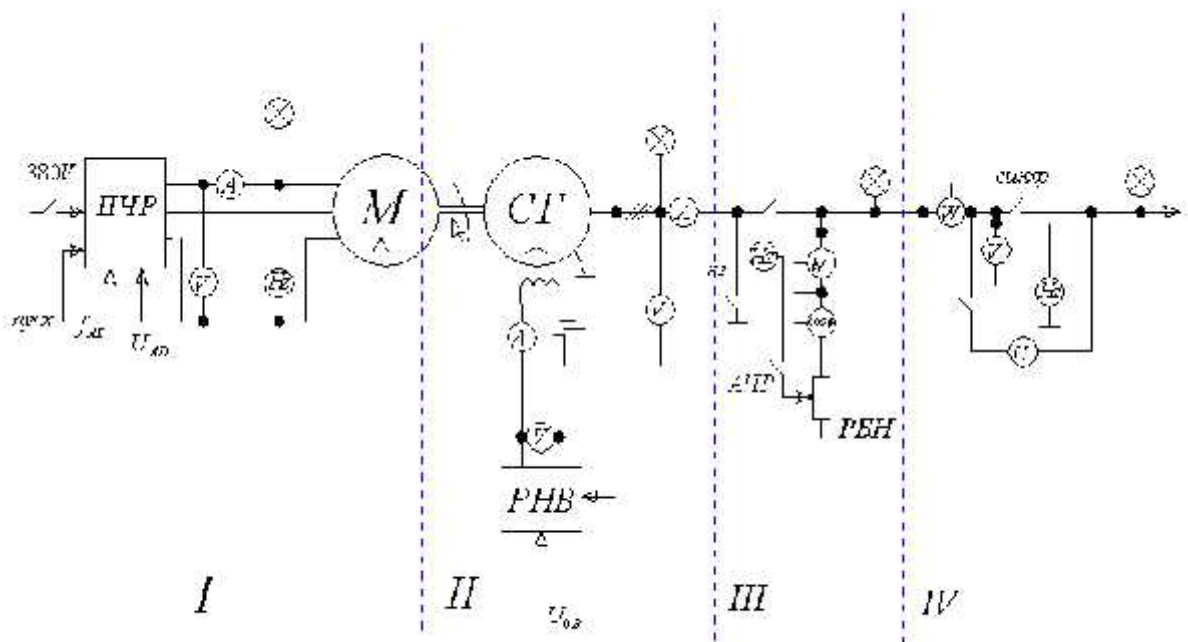
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