PURIFICATION OF PETROLEUM PRODUCTS BY TREATING WITH FULLER EARTH

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Fuller's Earth is a natural material with a high absorption capacity, consisting mainly of attapulgite. Refers to the bleaching and purifying clay species. Fuller's earth has wide range of usage in different spheres: cosmetics production, chemistry, industry. Mainly this material is widely used for oil purification.

Origin. Fuller's earth (also called Montmorillonite or Bentonite) is represented by clays of montmorillonite composition or siliceous rocks (diatomite, trapezoid, flask). Montmorillonite is a typical product of aluminosilicate weathering. It is one of the main minerals in many soils, the main component of bentonite.

Color. White or gray, in the presence of impurities, brown, red, greenish, with a pink or gray-blue hue.

Deposits. USA (Florida, Virginia, Alabama, California), France (Montmorillon), Germany, Japan, and Hungary (Tokaj).

Oil Treatment technologies. Fuller's Earth is used to stabilize gasoline (Gray process) to remove resin-forming substances and when cleaning lubricating oils for clarification. In the latter case, it competes with bauxite. Fuller's earth is regenerated by burning at $538 \text{ h-}649 \,^{\circ}\text{ C}$, but is sensitive to burning (sintering) and usually requires replacement after 5-15 regenerations.

Neutralization of highly viscous oils containing products of the reaction of sulfuric acid purification by aqueous alkali is almost impossible due to rapid emulsification, but it is easily accomplished by a contact method. Also used acid-activated bentonite or fine-grained fuller's earth. These adsorbents are used in the form of a powder in the size from 100 to 200 mesh in an amount from 12 to 120 grams per liter. The adsorption capabilities of Fuller earth have been successfully applied in <u>CMM-R</u> type of plants, which are used for the processing of electrical insulating, industrial and turbine oils.

References:

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