

## INNOVATIVE TECHNOLOGY FOR THE PRODUCTION OF PERICLASE-SPINEL MATERIALS

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The main field of application of periclase spinel refractories is the lining of rotary kilns for firing cement clinker, during the operation of which the refractory material is subjected to thermal, mechanical and chemical influence. That is why the following requirements are put forward to the operational characteristics of periclase spinel refractories: high physical and mechanical properties, high indicators of heat resistance, resistance to chemical corrosion, resistance to abrasive wear, resistance to thermomechanical loads, good smearing, environmental friendliness.

The main component of periclase-spinel materials is periclase, to which spinel and various additives are added to increase the heat resistance and flexibility of the refractory structure to thermal shocks, increase the operational characteristics of the refractory lining, which works in extreme conditions.

The authors suggested that, in addition to the main components (periclase and spinel), briquettes of different composition, which are pre-formed, fired and crushed, should be added to the composition of periclase-spinel materials. The composition of the briquettes was chosen in accordance with previously performed thermodynamic calculations of the three-component systems  $\text{Al}_2\text{O}_3 - \text{FeO} - \text{TiO}_2$  and  $\text{MgO} - \text{FeO} - \text{TiO}_2$ , and the four-component system  $\text{MgO} - \text{Al}_2\text{O}_3 - \text{FeO} - \text{TiO}_2$ .

The mass compositions of periclase spinel refractories were also chosen on the basis of thermodynamic calculations of the  $\text{MgO} - \text{Al}_2\text{O}_3 - \text{FeO} - \text{TiO}_2$  system [1, 2]. The samples were formed, fired and the limit of compressive strength, density, porosity and heat resistance were determined. All samples, compared to known analogues, have high indicators of physical and mechanical characteristics and meet the technical requirements for these materials

### References:

1. Borysenko O. Subsolidus structure of the  $\text{MgO} - \text{Al}_2\text{O}_3 - \text{FeO} - \text{TiO}_2$  system / O. Borysenko, S. Logvinkov, G. Shabanova, Y. Pitak, A. Ivashura, I. Ostapenko // Chemistry & Chemical Technology. – 2022. – Vol. 16, No 3. – P. 367–376. <https://doi.org/10.23939/chcht16.03.367>.
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