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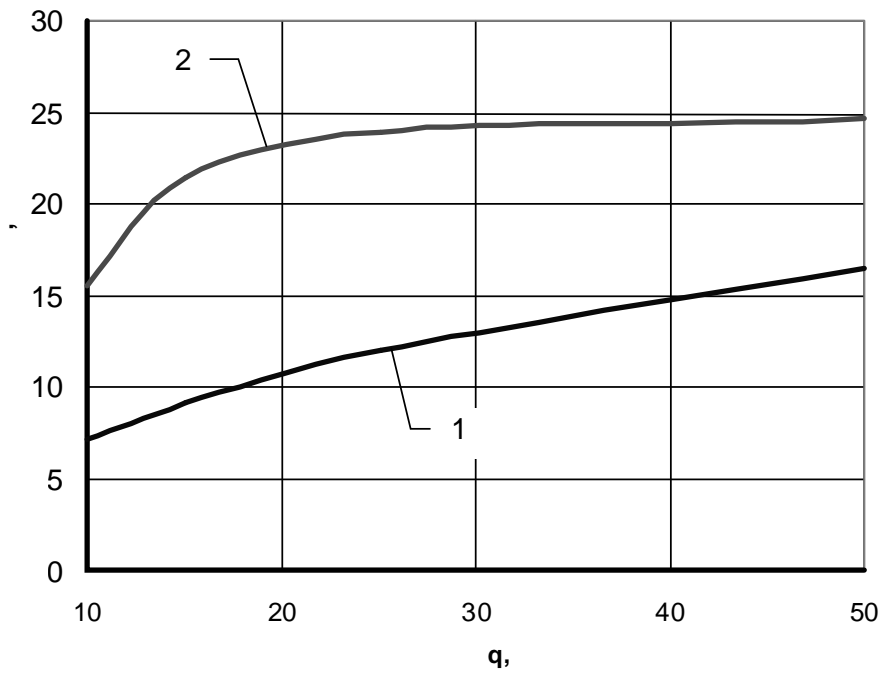
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In article habits of half-dry pressing a resource-saving brick from mixes which have passed processing in activator are covered. Rational parameters of process of pressing are offered for determining with the help of a mathematical model which bases on use of compression curves activated mixes.

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1	10	51	30	9	0	0		10	2,06	7,1
2								15	2,17	9,1
3								25	2,27	12,0
4								50	2,30	16,5
5					3	80		10	2,12	15,5
6								15	2,15	21,5
7								25	2,23	24,0
8								50	2,28	24,7



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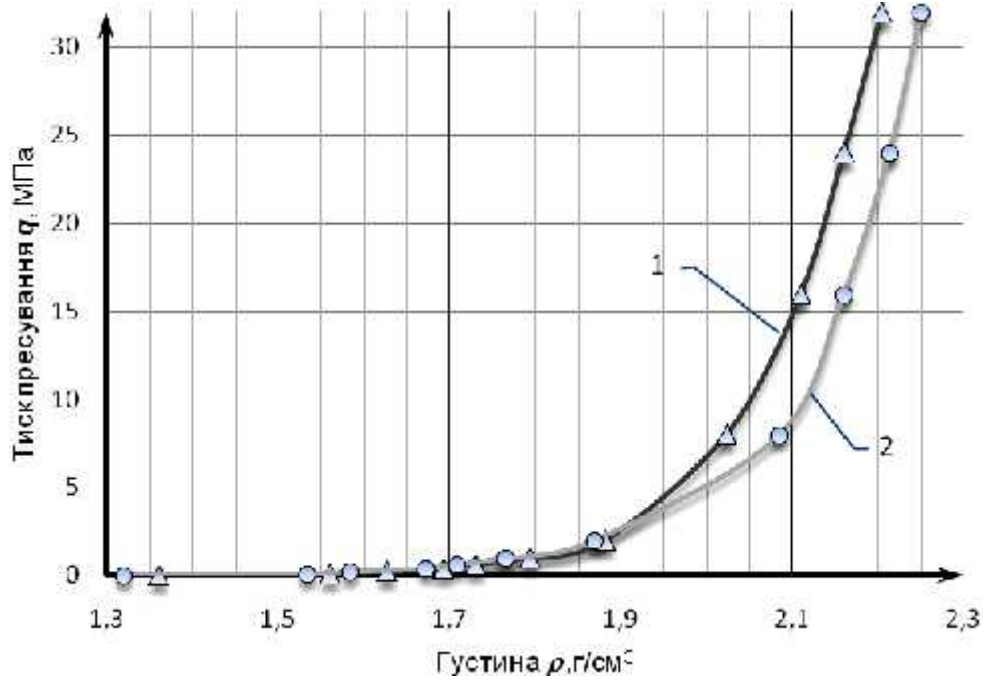
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[2].



.2.

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90 ; 2-

180 .

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$T = 90$	$q = 0,2 \cdot \exp[10,5 \cdot (\dots - 1,63)]$	$q = 16 \cdot \exp[7,3 \cdot (\dots - 2,11)]$
$T = 180$	$q = 0,2 \cdot \exp[7,9 \cdot (\dots - 1,58)]$	$q = 16 \cdot \exp[7,7 \cdot (\dots - 2,16)]$

. 3.

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$i_{\Sigma} = \{ (r)$

[2].

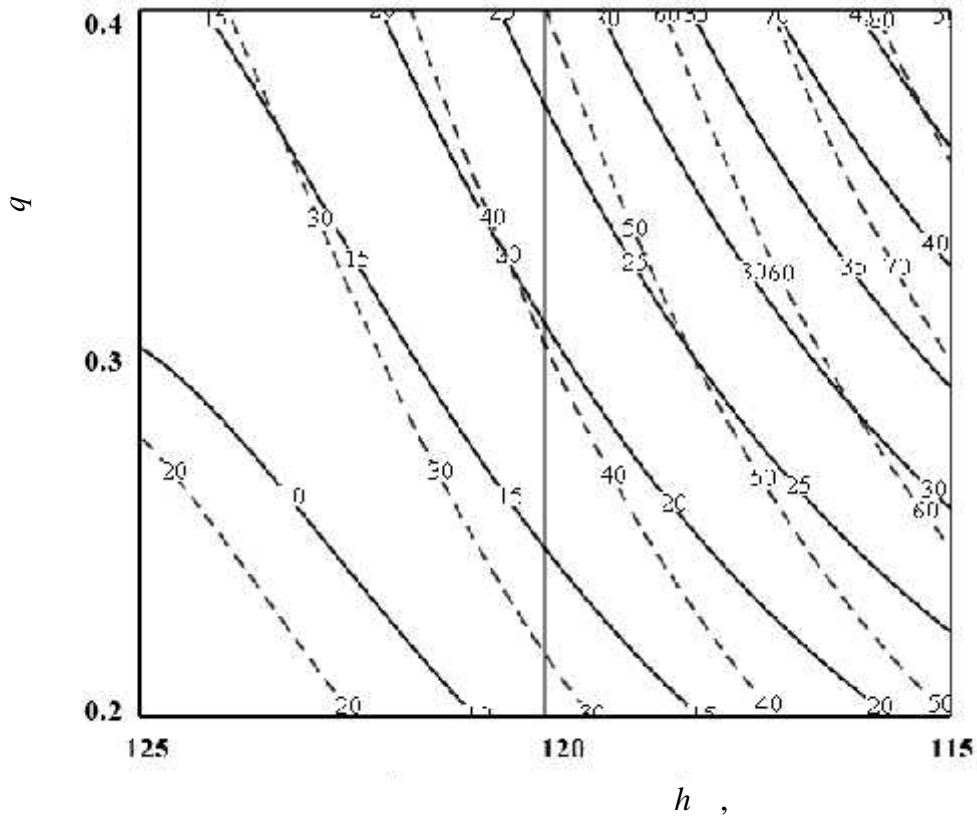


. 3.

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20 h q $h = 120$
 180 , $q = 0,32$.

4, h q),



4. (-180 , -90)

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