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  - -(III)

(II, III)

DFT/B3LYP -(III) LANL2DZ (II,III). (III) • (II,III) c .

By quantum-chemical method of density functional theory DFT/B3LYP with use of basis LANL2DZ the calculations of binuclear aqua-complexes molecular structures of chrome (III), manganese (II,III) are carried out. A stabilizing model of binuclear aqua-complexes through a sulfate bridge ligand is offered. Vibration frequencies have been calculated to evaluate of stability of the state of binuclear aqua-complexes of hrome (III), manganese (II,III) with sulfate bridge ligand.



$$Cr(H_2O)_6^{3+} + Mn(H_2O)_6^{2+} \xrightarrow{H_2SO_4} (H_2O)_5Cr^{3+} - SO_4^{2-} - Mn^{2+}(H_2O)_5 + 2H_2O + 2H^+,$$

(III) (V):

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$$(H_{2}O)_{5}Cr^{3+}-SO_{4}^{2-}-Mn^{2+}(H_{2}O)_{5}\xrightarrow{O_{3},(-H_{2}O)} \rightarrow (H_{2}O)_{5}Cr^{3+}-SO_{4}^{2-}-Mn^{2+}(H_{2}O)_{4}-O \rightarrow (H_{3}CrO_{4}+Mn(H_{2}O)_{6}^{2+}+H_{2}SO_{4}+O_{2}+H^{+})$$

(III)

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				(DFT	[)
-		-		B3LYP [5,	6]
		-			-
	( ),	( , ) DFT			-
	,			[7].	
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			LANL	2	-
(	)		[8].		
			double-	DZ.	
			B3LYP/LA	NL2DZ	-
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GAUSSIAN-92 [9].

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. 2,



. 1.

Cr (III)

Mn (II,III)

. 2.

	<sub>total</sub> , ()	$R_{Me-O}$ , (Å)	r _ , (Å)	,( )	,( )
$[Cr(H_2O)_6]^{3+}$	-543,914836	2,00	0,99	90,0	110,3
$[Mn(H_2O)_6]^{2+}$	-562,110725	2,19	0,98	90,0	110,5
$[Mn(H_2O)_6]^{3+}$	-561,476922	2,03	0,99	90,0	110,3



. 2.

[10].

2

	total <b>,</b> ()	R <sub>Cr-O</sub> , (Å)	Ř <sub>Cr-O</sub> , (Å)	R <sub>Mn-O</sub> , (Å)	R <sup>'</sup> <sub>Mn-O</sub> , (Å)
$[(H_2O)_5Cr^{III} - SO_4 - Cr^{III}(H_2O)_5]^{4+}$	-1246,569317	2,01	1,97	-	-
$[(H_2O)_5Cr^{III} - SO_4 - Mn^{II}(H_2O)_5]^{3+}$	-1264,764189	2,02	1,89	2,19	2,26
$[(H_2O)_5Cr^{III} - SO_4 - Mn^{II}(H_2O)_5]^{4+}$	-1264,138959	2,01	1,96	2,06*	1,89

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DFT/B3LYP

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Cr (III) Mn (II,III)

DFT/B3LYP Mn (II) Mn (III) Cr (III)

## Cr (III)

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666.6.

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A generalised task on making multilayer diffusion silicide coatings is formulated. The equations to calculate parameters of phase formation and redistribution are given, e.g. co-ordinates of interphase boundaries and speed of these boundaries' dislocation. The boundary conditions for these equations are found.