

TECHNOLOGICAL ASPECTS OF HEAVY OIL REFINING

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Heavy oil refining refers to the process of refining crude oil that contains a higher proportion of heavier hydrocarbons, such as those with higher molecular weights and more complex structures. Heavy oil typically has a higher viscosity and density compared to light crude oil. The refining of heavy oil poses unique challenges due to its composition, which requires specialized processes to convert it into valuable products like gasoline, diesel, and other refined petroleum products.

Here are some key aspects and processes involved in heavy oil refining:

1. Fractionation: Heavy oil refining involves fractionation to separate the crude oil into different fractions based on boiling point ranges.

2. Upgrading Processes: Heavy oil often undergoes upgrading processes to convert its heavier components into lighter, more valuable products. Common upgrading processes include:

3. Catalytic Cracking: This process breaks down heavy hydrocarbons into lighter ones using catalysts under high temperature and pressure.

4. Coking: This involves thermally cracking heavy hydrocarbons into lighter ones by heating the crude oil in the absence of oxygen.

5. Hydrotreating: Heavy oil is treated with hydrogen under high pressure and temperature to remove impurities like sulfur and nitrogen and to reduce the viscosity of the oil.

6. Visbreaking: Visbreaking is a thermal cracking process used to reduce the viscosity of heavy residual oils by breaking down long-chain hydrocarbons into lighter, more valuable products.

7. Hydrocracking: Hydrocracking is a more severe form of hydrotreating where heavy oil fractions are cracked in the presence of hydrogen to produce lighter and more valuable products like gasoline and diesel.

Heavy oil refining requires sophisticated technology and often involves high capital investment due to the complexity of processing heavier hydrocarbons. The goal is to maximize the yield of valuable products like gasoline and diesel while minimizing the production of lower-value products like residual fuel oil. Additionally, environmental concerns, such as reducing sulfur and nitrogen emissions, are critical considerations in heavy oil refining processes.

References:

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